

DWG NO: 41-006-007

LOCATION: K:\ARCHIVE\41-50\

MODEL: 41-001-007

WEIGHT: 1239.54

REVISIONS

ECR	REV.	DESCRIPTION	DATE	INITIAL
	A	WAS PART #MB-022008-01-006	4/11/08	MAB
	B	REVISED ASS'Y #41-514-015	4/15/08	MAB
	C	REVISED ASS'Y #41-514-013	6/5/08	MAB

23	31806	SCREW, SELF-TAPPING SCREW	20
22	41-514-018	ASS'Y, FRAME, WOOD BASE, DOUBLE	1
21	41-016-002	BRACKET, DOOR	2
20	41-016-001	BRACKET, DOOR, HINGE MT.	2
19	33004	Ø 1/4, Flat Washer Type A Narrow	2
18	33618	LOCK WASHER, Ø 1/4"	6
17	36102	HEX NUT Z PLATED, Ø 1/4 - 20	12
16	41-014-027	FRAME, ROOF SEAM STIFFENER, FORMED ANGLE	1
15	41-014-026	FRAME, ROOF SEAM COVER PLATE, FORMED	1
14	41-514-016	ASS'Y, FRAME, ROOF FRAME	2
13	41-537-002	ASS'Y, LOCK, LATCH LOCK SUPPORT	1
12	41-512-001	ASS'Y, HINGE	2
11	22061	BOLT, LAG BOLT	32
10	41-037-003	LOCK STRIP	12
9	41-014-032	FRAME, SIDE WALL, CONNECTOR	2
8	33006	Ø 5/16 USS Flat Washer Z Plated	10
7	RHSSNBOLT 0.3125-18x1.5x1.5-C	BOLT, CARRIAGE 1/4-20UNC x 1 LG. ZINC	16
6	41-537-001	ASS'Y, LOCK/LATCH BAR	1
5	41-514-015	ASS'Y, DOOR	1
4	41-514-012	ASS'Y, FRAME, DOOR	1
3	41-514-014	ASS'Y, FRAME, BACK WALL	1
2	41-514-013	ASS'Y, FRAME, SIDE WALL	4
1	41-014-030	FRAME, FLOOR SEAM COVER PLATE, FORMED	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
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PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VESTIL MANUFACTURING CO. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
VESTIL MANUFACTURING CO. IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS AND SHARP EDGES

DIMENSIONS ARE IN INCHES

CONCENTRIC	.006 TIR	.060 TIR
ANGLES	± 0° 30'	± 1° 0'
DECIMALS	x.xxx ± .005	
FRACTIONS	x.xx ± .025	± .015
TOLERANCES	± 1/32	± 1/16
MACHINE		WELDMENT

COMMENTS:

DO NOT SCALE DRAWING

Vestil Manufacturing Co.

DESCRIPTION:

FINAL ASSEMBLY

MODEL NO: STOR-912

DRAWN BY:

M. BEIER

DATE:

3/19/08

SCALE: 1:42

SIZE

MATL:

SHEET 1 OF 1

DWG. NO.

41-006-007

REV

C