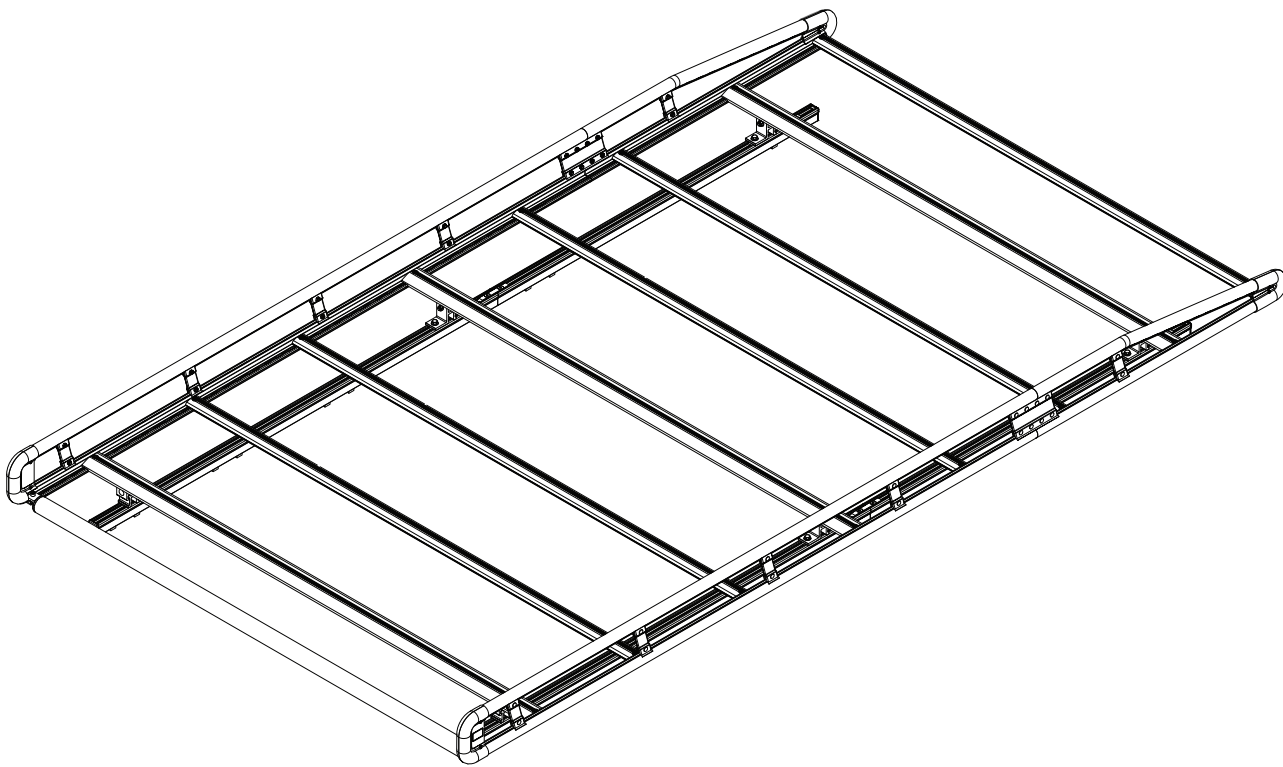


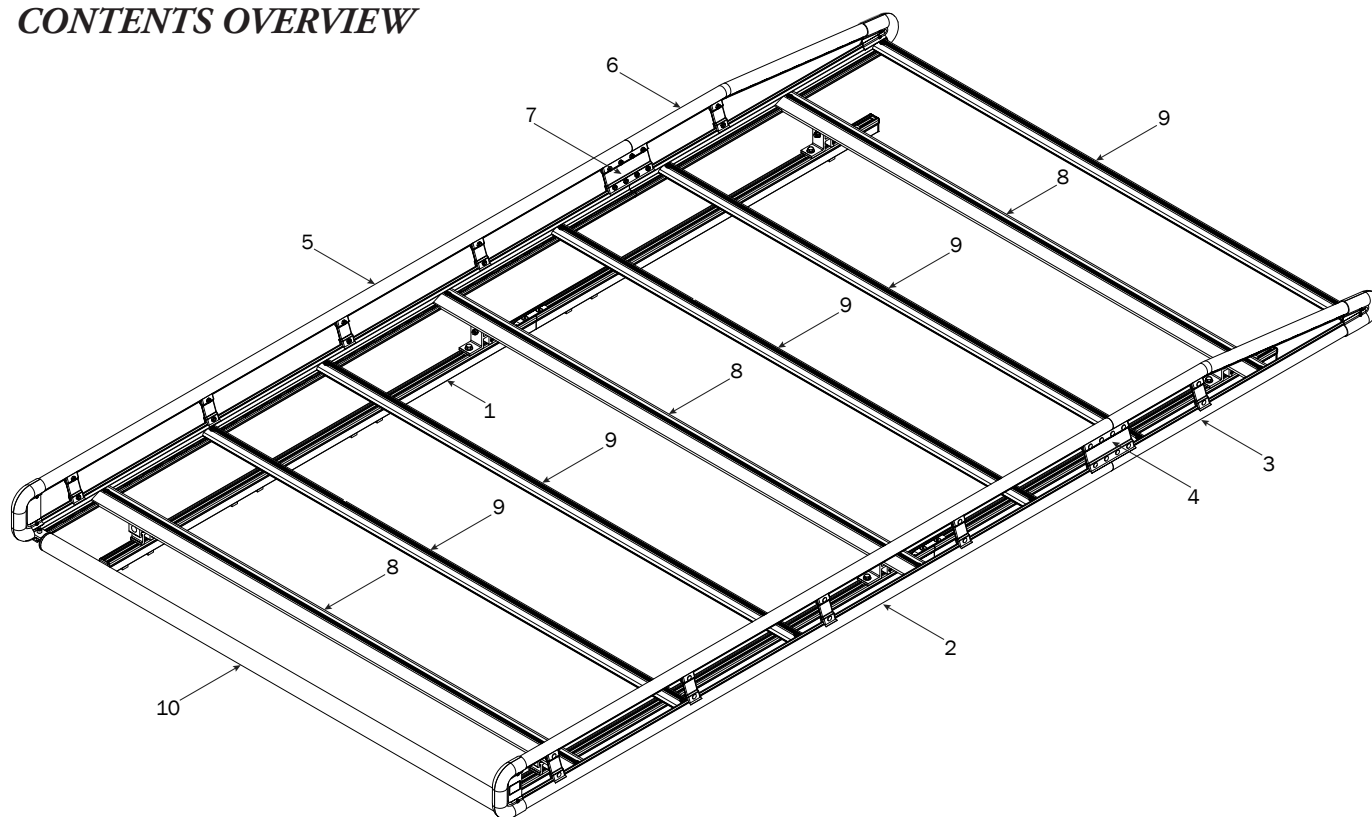
PRIME DESIGN™

A Safe Fleet Brand



AR1900

CONTENTS OVERVIEW



1—FBM3-0048-A..... (Qty 4)
Channels with hardware



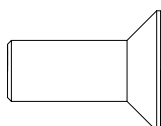
Channels (2X)



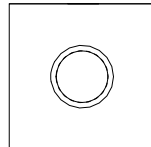
Channels (2X)



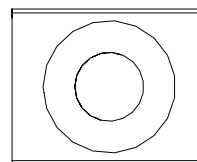
M8 x 45MM (2X)



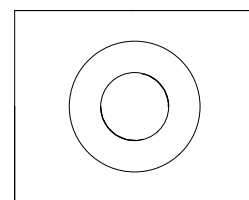
M8 x 20MM (18X)



Square Nut (20X)



T Slot Insert (18X)



Channel Strip (2X)



Brackets (6X)



Top Connector (2X)



Bottom Connector (2X)



End Caps (4X)

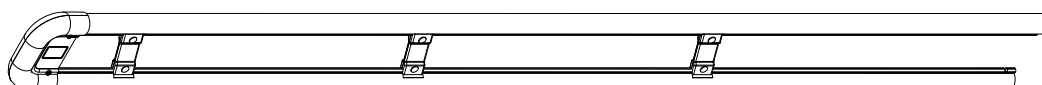


Screws (8X)

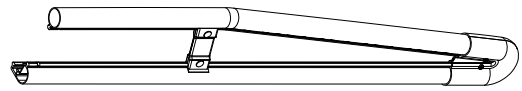


M8 x 40MM (4X)

2—Side Rail Assembly..... (Qty 1)
Rear, Right Hand, 84.00"



3—Side Rail Assembly..... (Qty 1)
Front, Right Hand, 36.00"



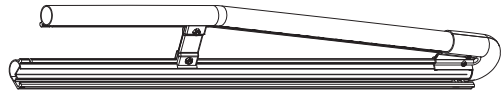
4—Side Rail Connector (Qty 1)
Right Hand, 6.00"



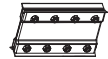
5—Side Rail Assembly..... (Qty 1)
Rear, Left Hand, 84.00"



6—Side Rail Assembly..... (Qty 1)
Front, Left Hand, 36.00"



7—Side Rail Connector (Qty 1)
Left Hand, 6.00"



8—AluRack Construction Crossbar (Qty 3)
With hardware, 67.00"



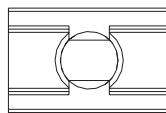
9—AluRack Standard Crossbar (Qty 6)
With hardware, 67.00"



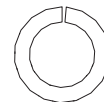
10—Roller Tube Assembly (Qty 1)
With caps, 63.75"



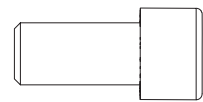
HKT-0083-Hardware Kit



M8 Strip Nut (18X)



M8 Lock Washer (18X)



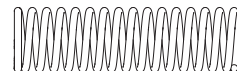
M8 Cap Head Bolt (18X)



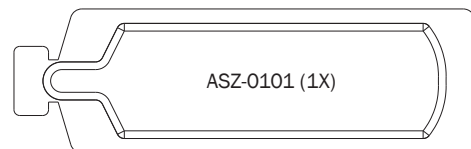
Roller Holder (2X)



Roller Tube Pin (2X)



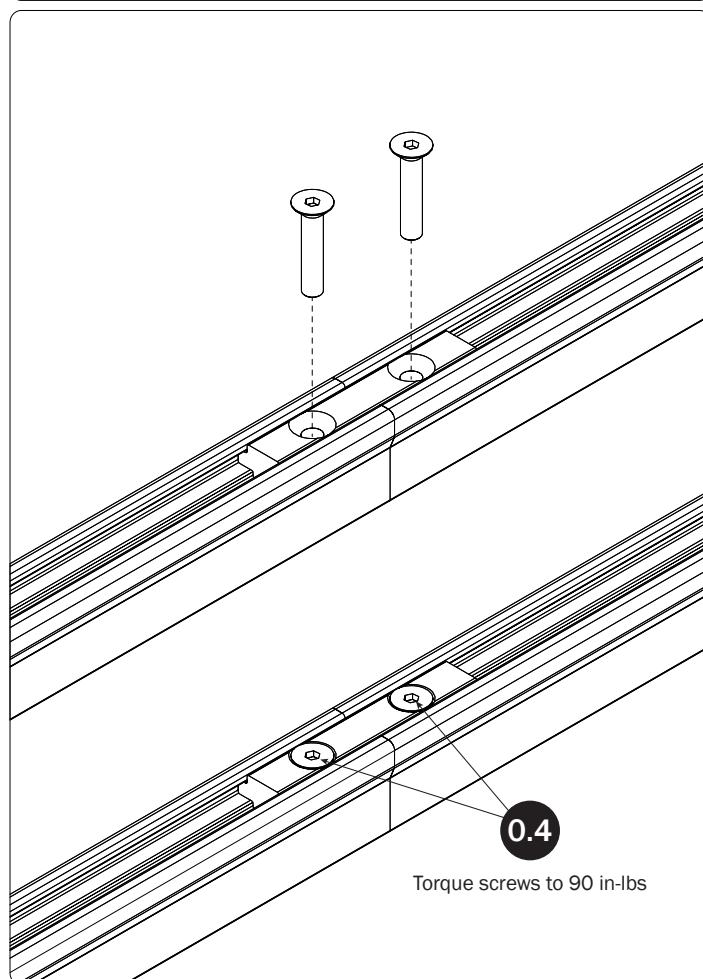
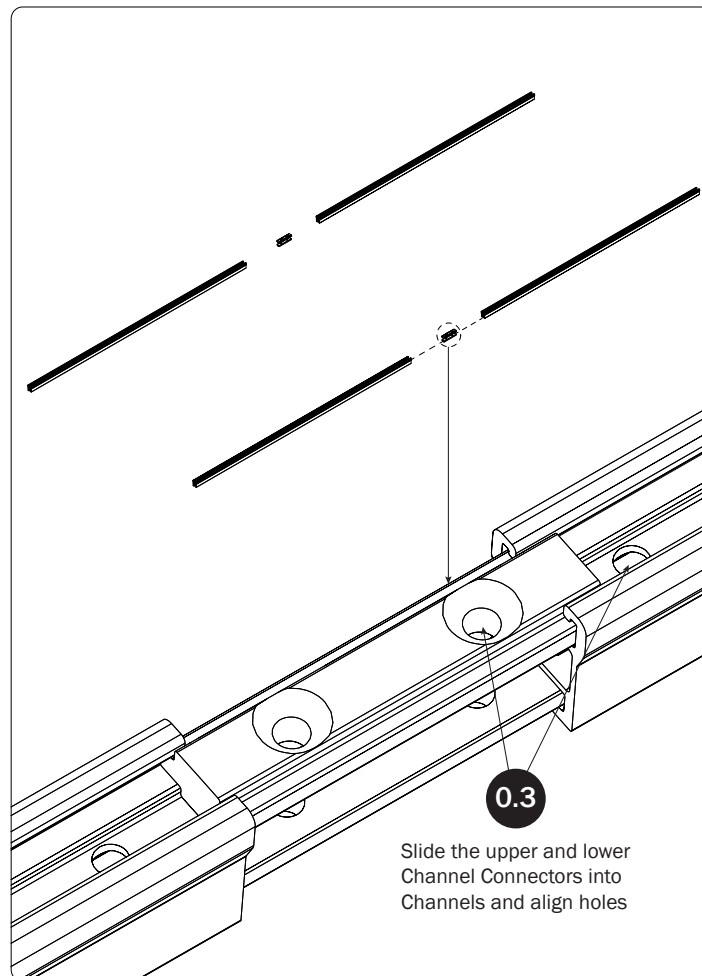
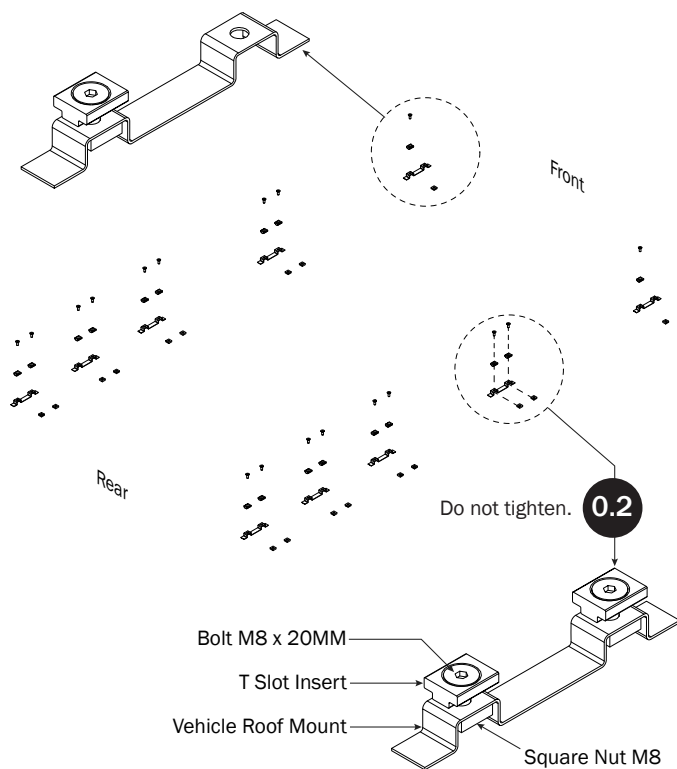
Roller Spring (2X)



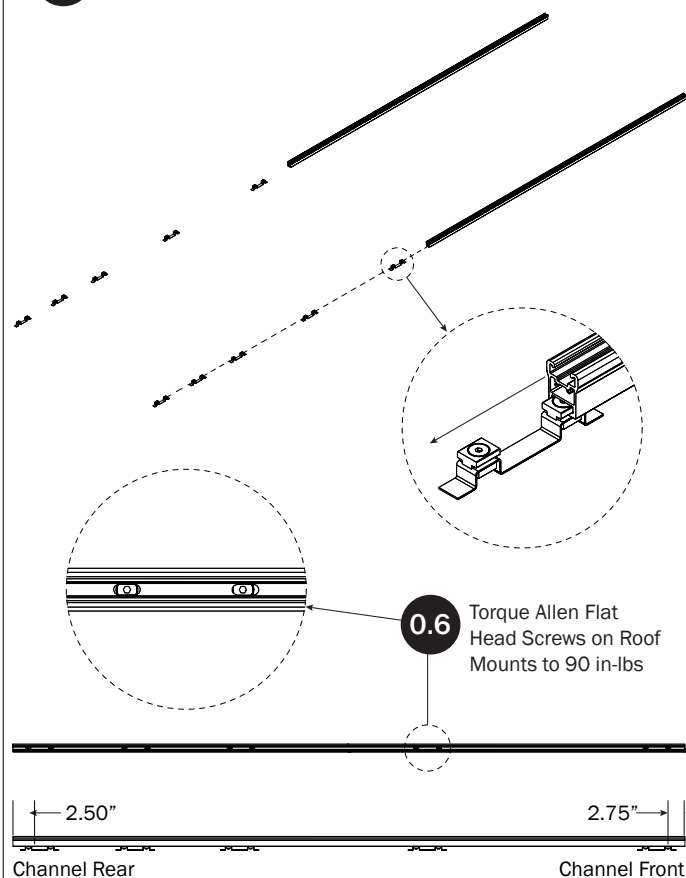
ASZ-0101 (1X)

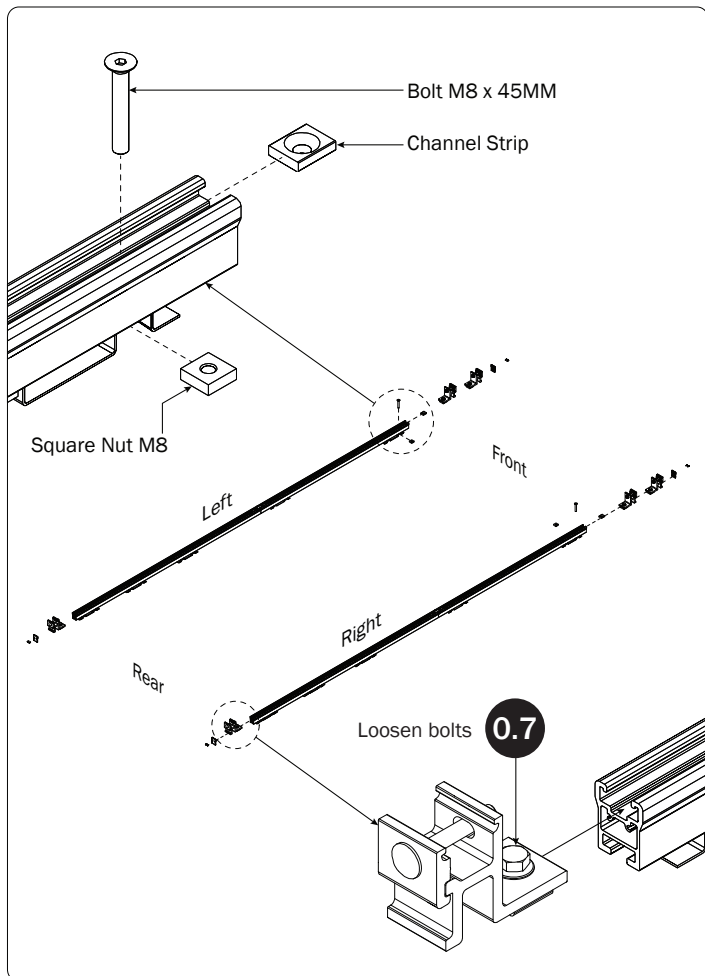
FBM3-0048A MOUNTING SYSTEM CHANNELS TO ROOF

0.1 Assemble Mounts as shown below.

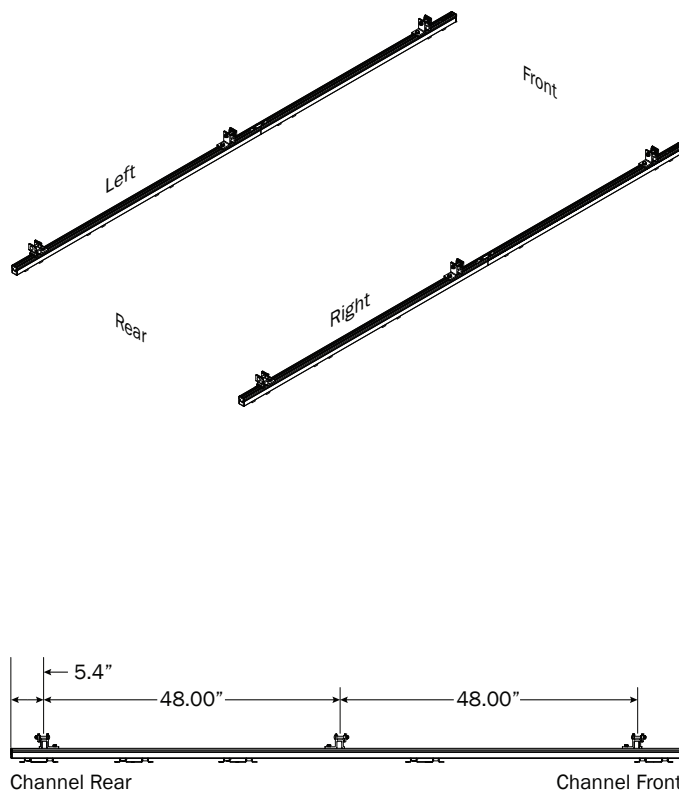


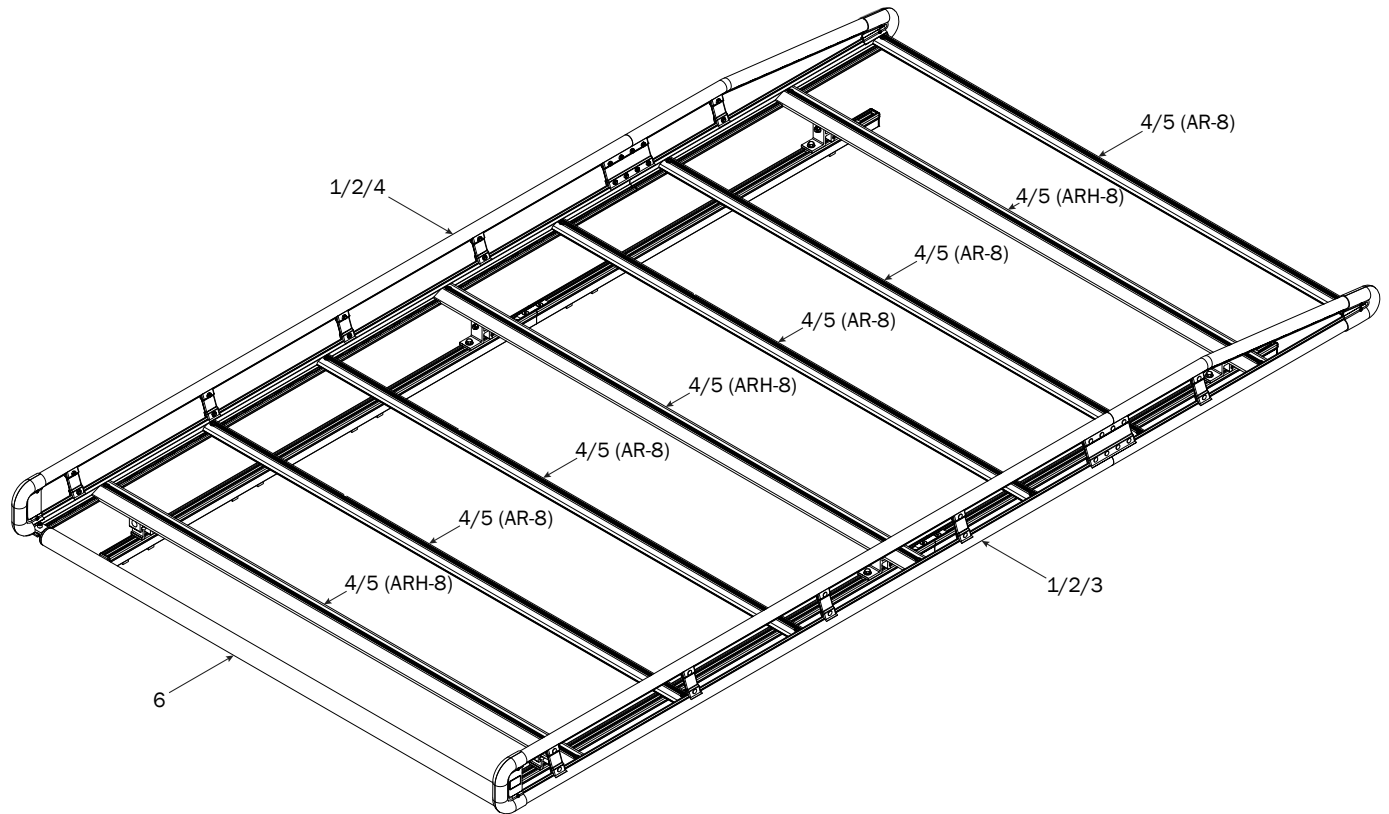
0.5 Slide Channels onto roof Mounts and set distances as shown.





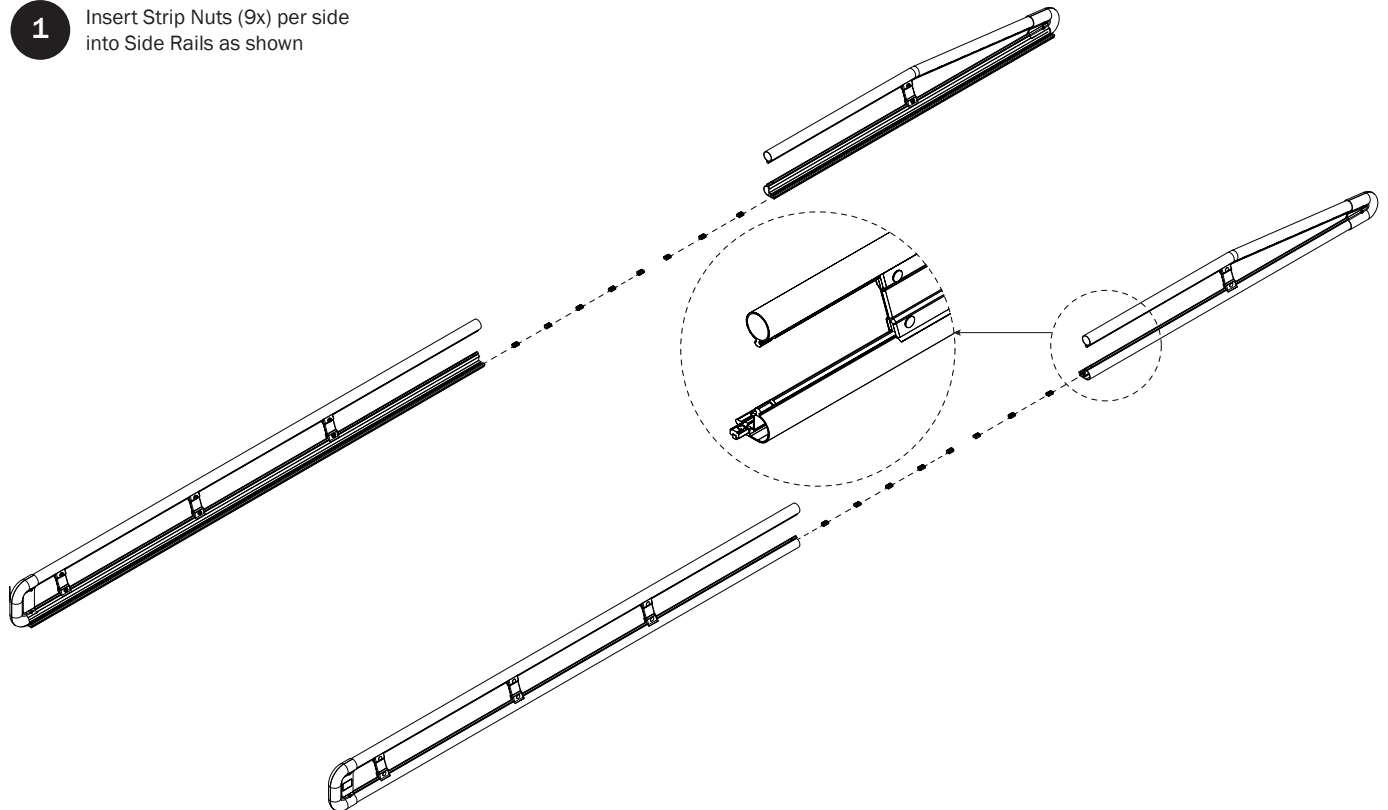
0.8 Finger-tighten to retain positions. Do not torque until Step 7.5



ALURACK ASSEMBLY SEQUENCE*STRIP NUT ASSEMBLY*

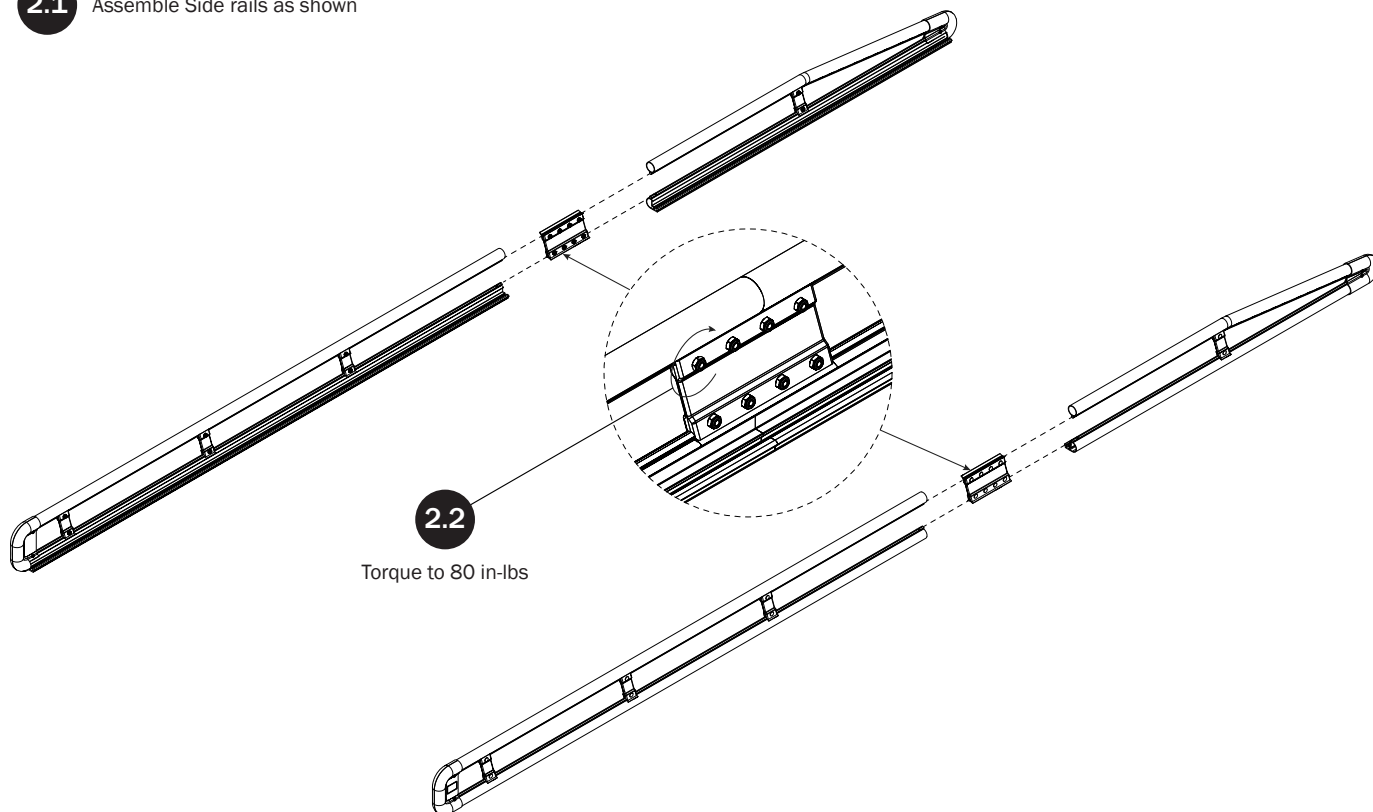
1

Insert Strip Nuts (9x) per side into Side Rails as shown



SIDE RAIL ASSEMBLY

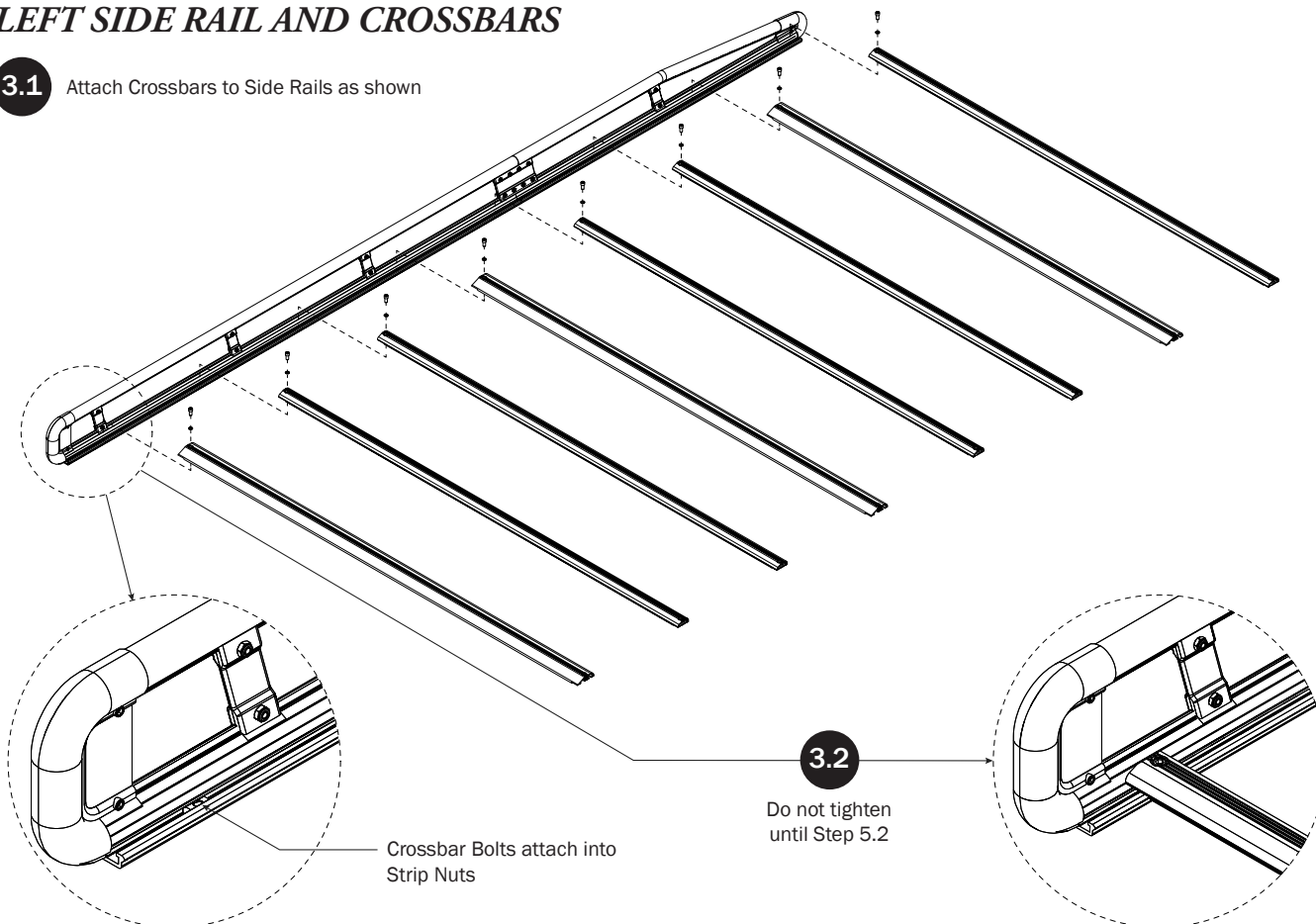
2.1 Assemble Side rails as shown



Torque to 80 in-lbs

LEFT SIDE RAIL AND CROSSBARS

3.1 Attach Crossbars to Side Rails as shown

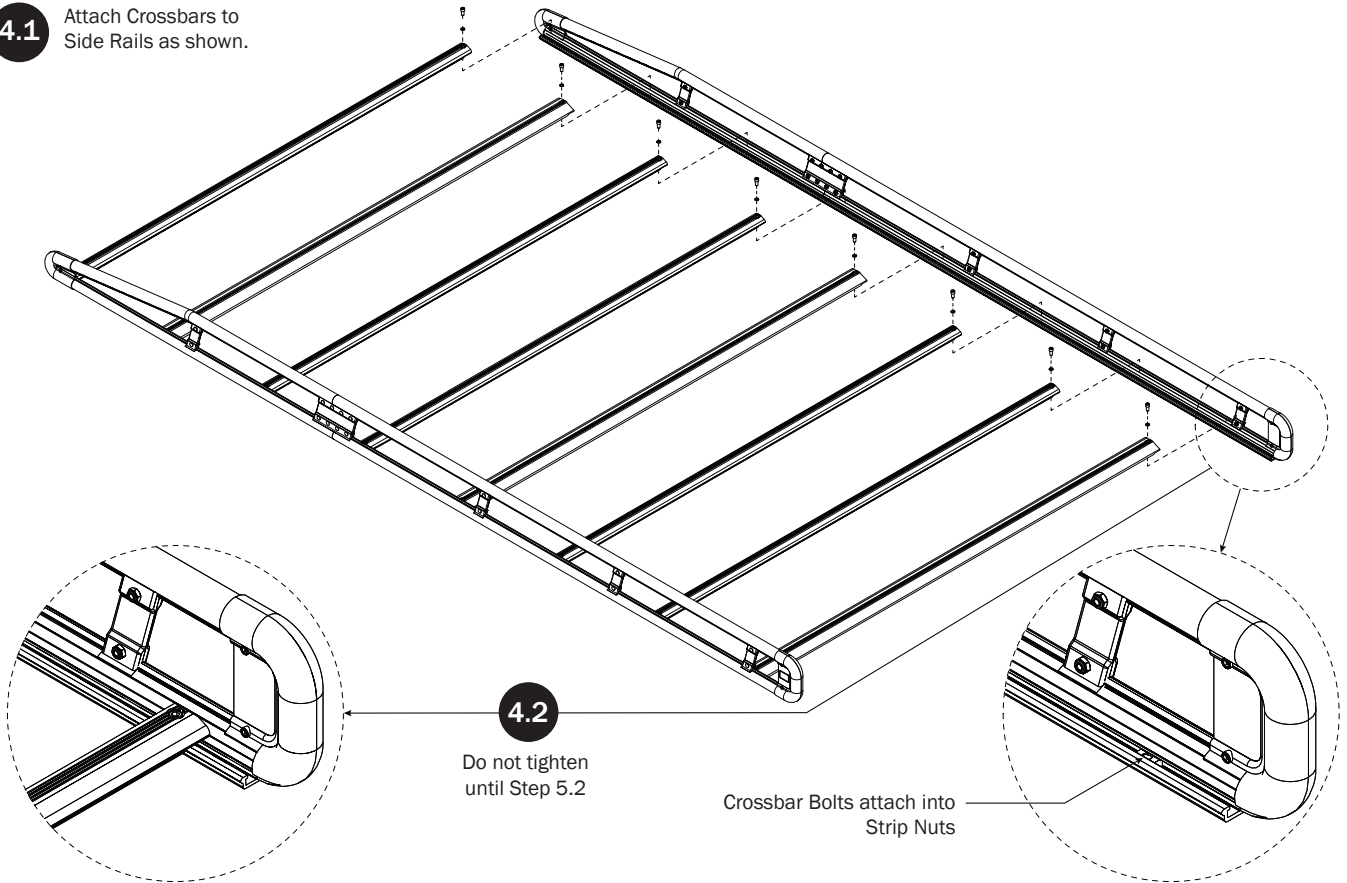
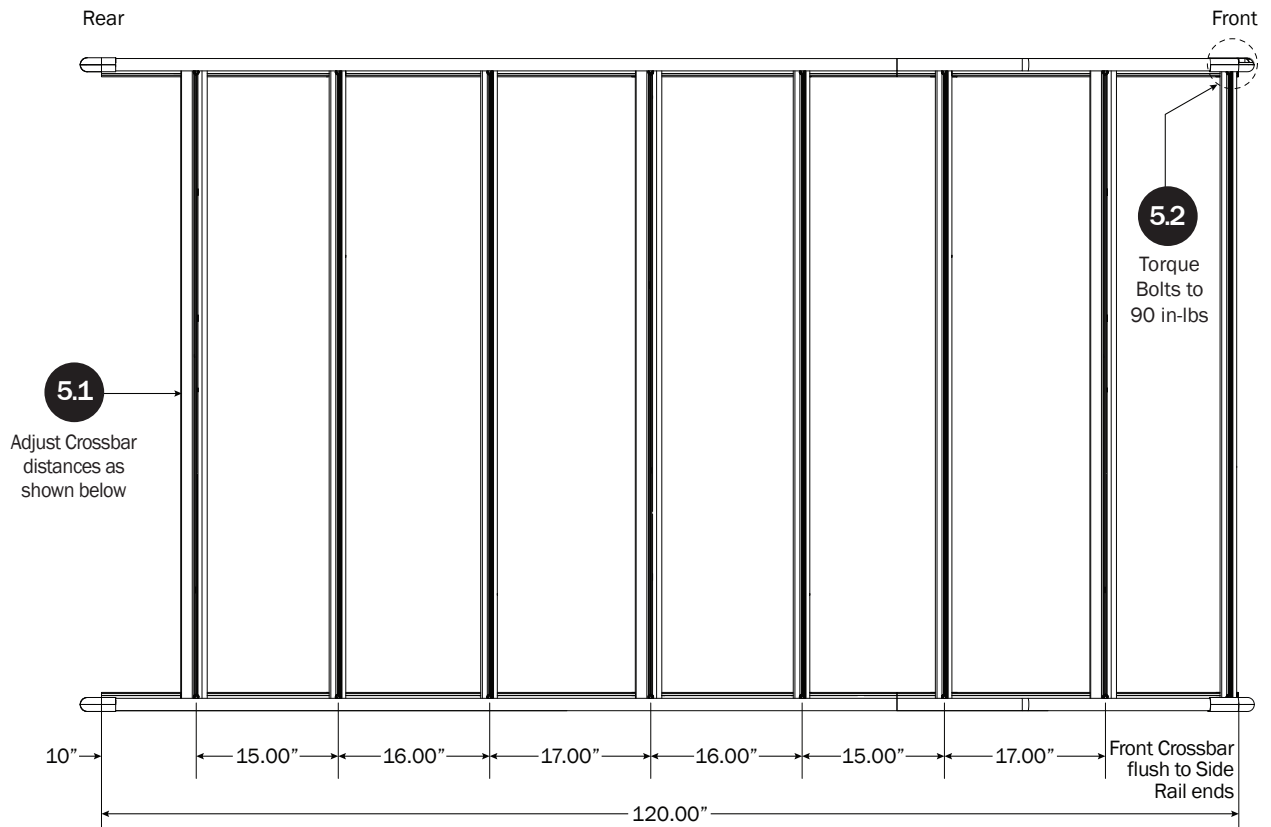


Do not tighten
until Step 5.2

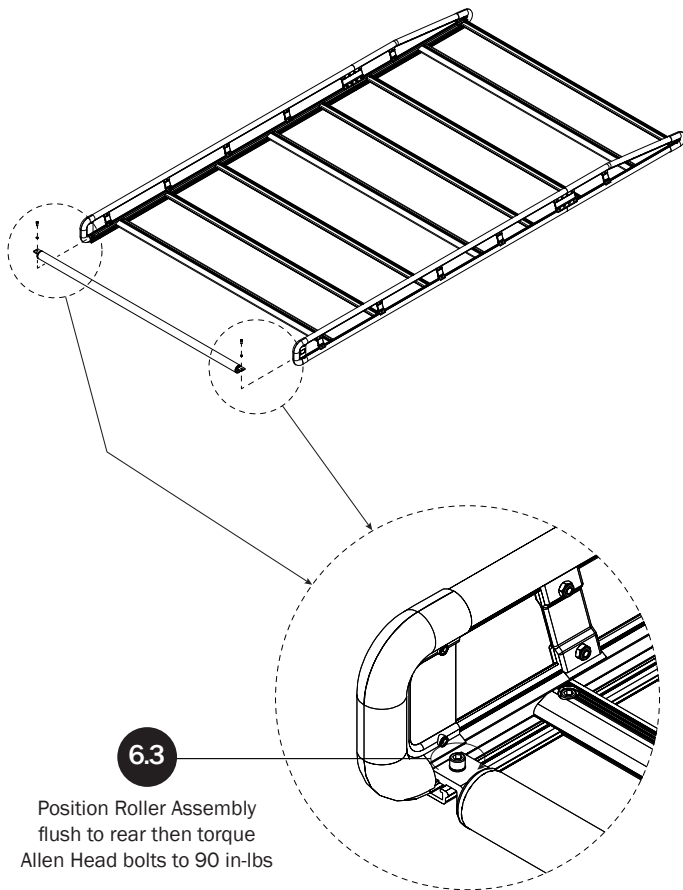
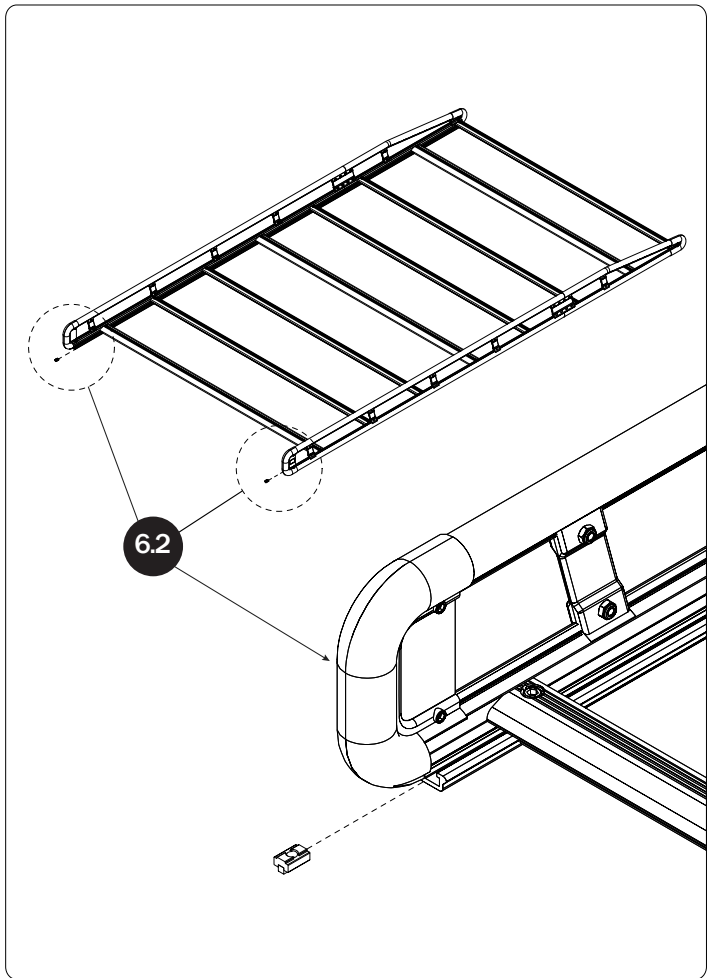
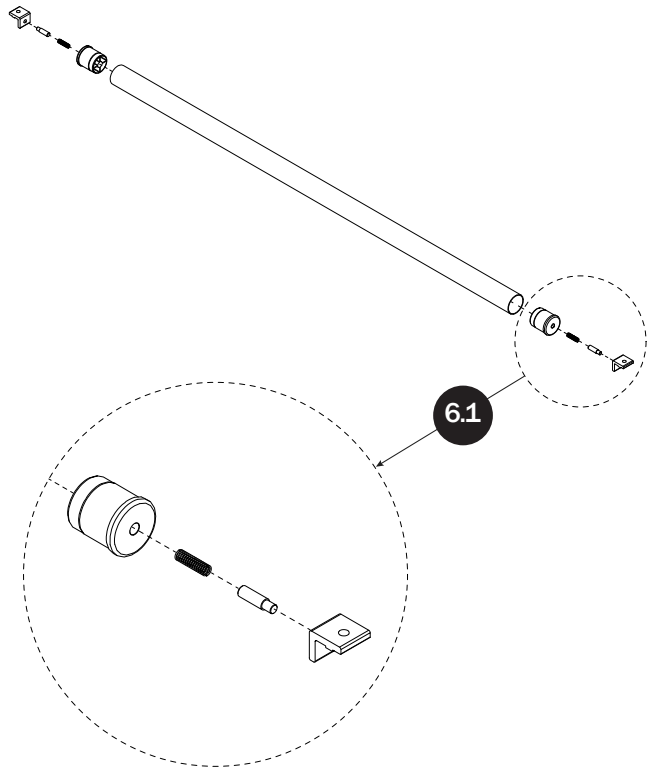
Crossbar Bolts attach into
Strip Nuts

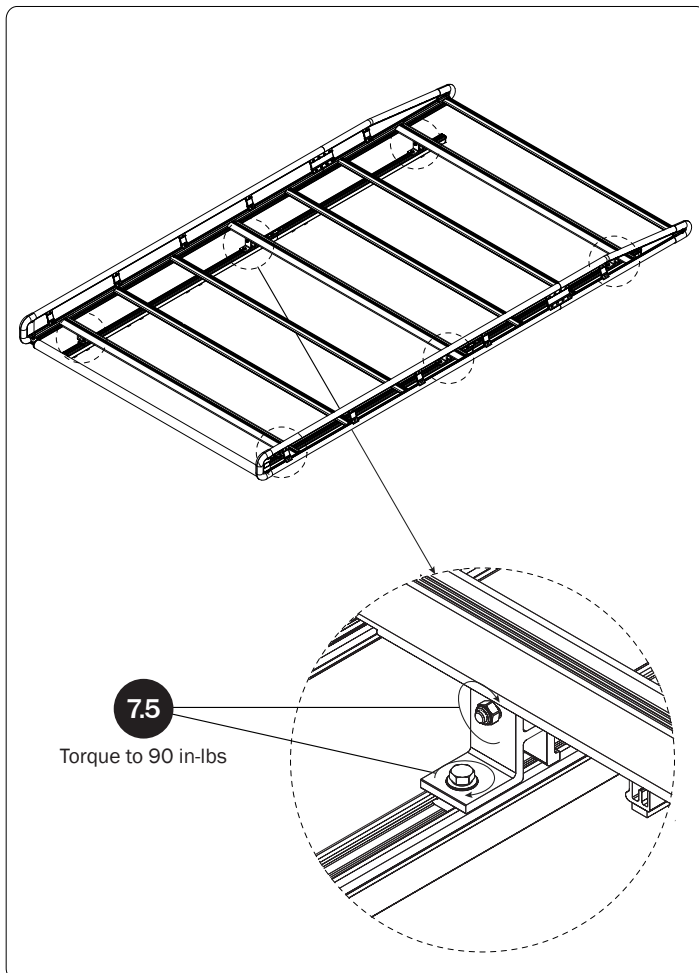
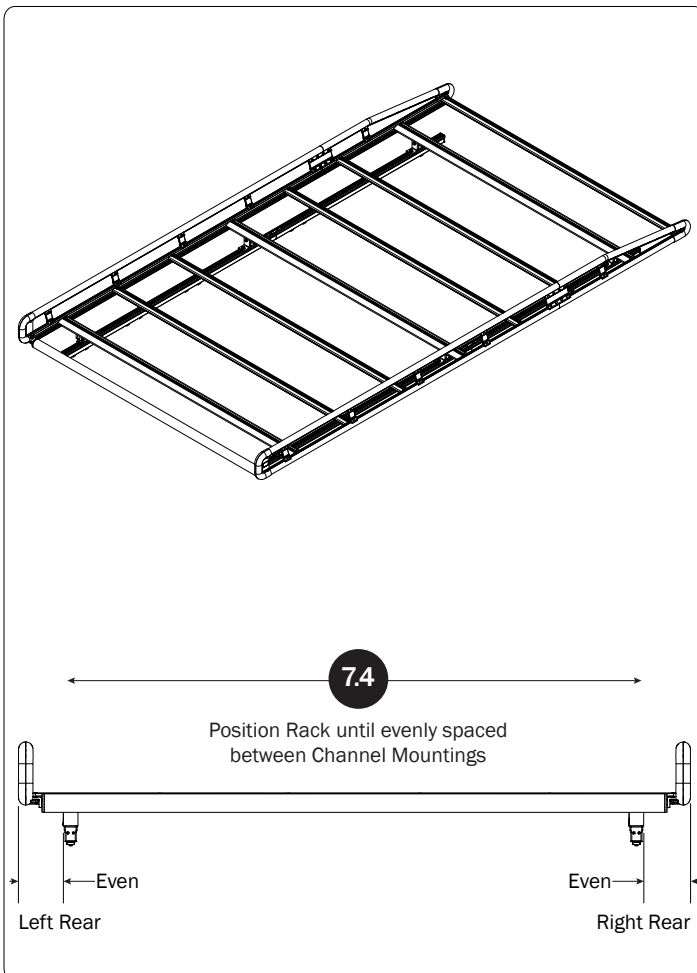
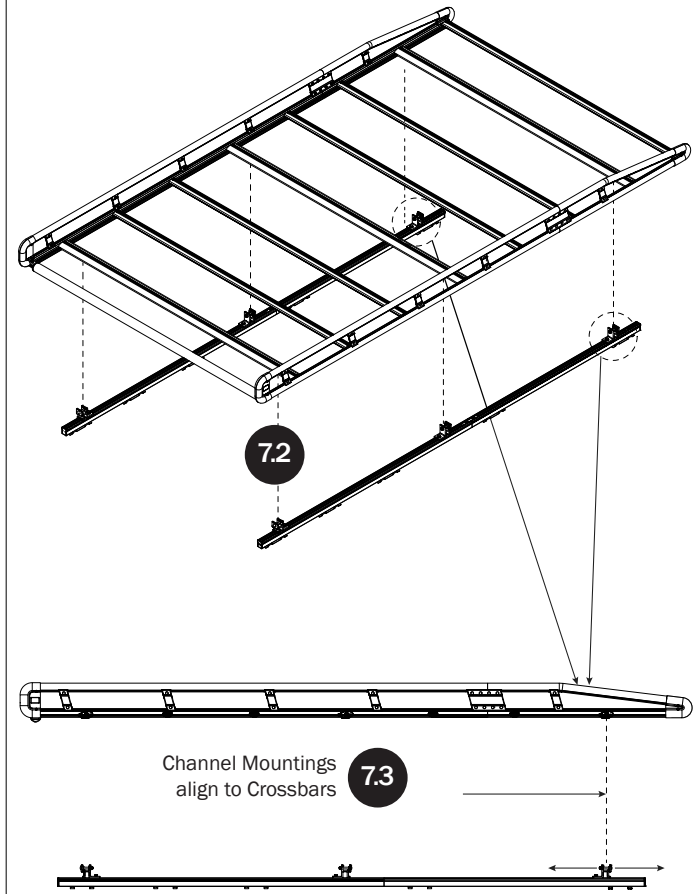
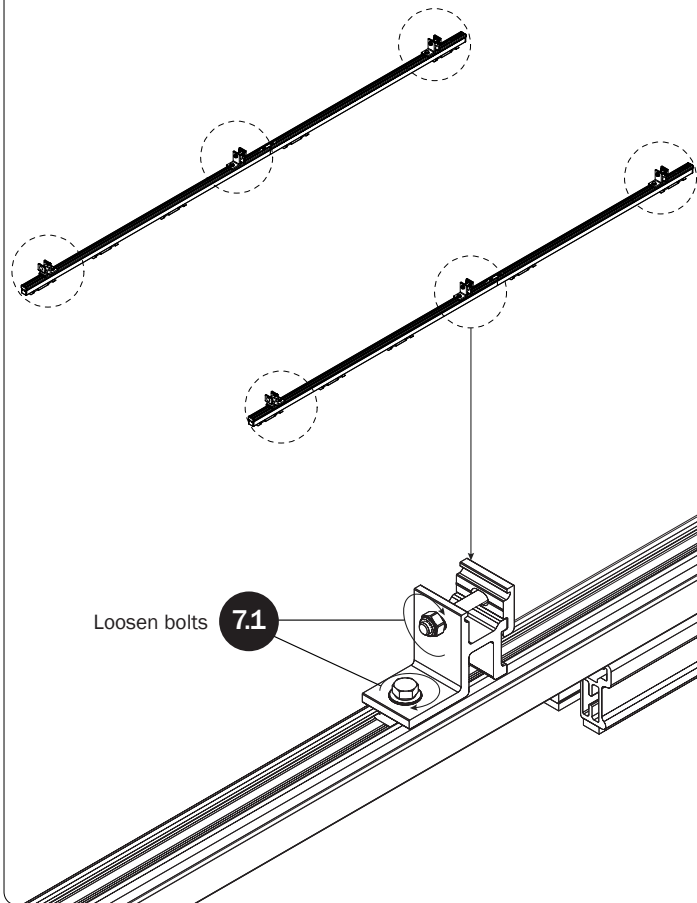
RIGHT SIDE RAIL AND CROSSBARS

- 4.1** Attach Crossbars to Side Rails as shown.

**CROSSBAR ADJUSTMENT**

ROLLER ASSEMBLY



MOUNTING RACK TO CHANNELS

ADDITIONAL INFORMATION

For additional information regarding your AR1900 Ladder Rack, please visit the Prime Design website at: www.primedesign.net.

Using a QR code reader in your smart phone or tablet, read the QR Code shown below and follow the same steps as you would from your laptop or computer.

If you're viewing this document as an interactive PDF, you may simply click on the QR Code below to access the Prime Design website.



