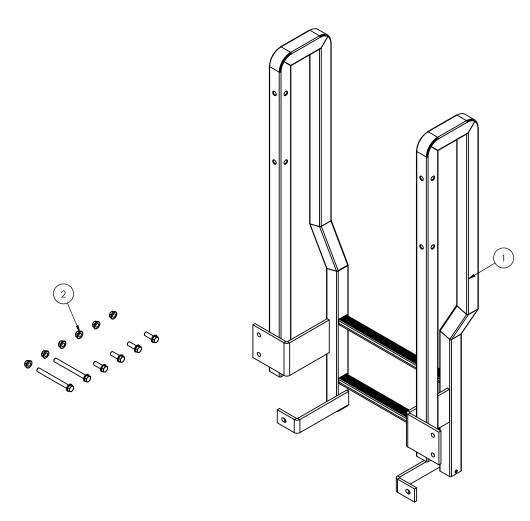
	BOM Table										
QTY	MINOR MARK	PART NO	DESCRIPTION	ABAS	MATERIAL	SHAPE	GRADE	D1	D2	UNIT WEIGHT	
1	1	ES-LADDER-SECT-1-STEP-WELD	es-ladder-sect-1-step-weld	54253	PER BOM	WELDMENT				27.46	
1	2	ES-LADDER-HDWR-KIT-1-2	ES-LADDER-HDWR-KIT-1-2	55988		KIT				1.59	



ES-LADDER-1-STEP-A ABAS #90021

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CUSTOMER INFORMATION:
CUSTOMER NAME
ADDRESS LINE 1
ADDRESS LINE 2
ADDRESS LINE 3

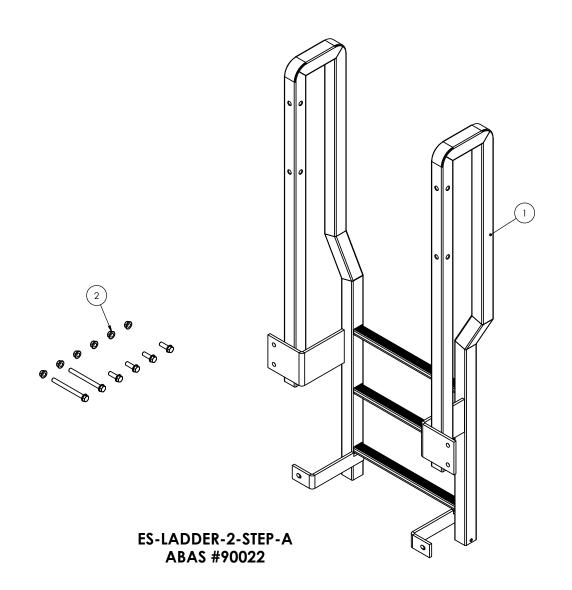
HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153
PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510

DESCRIPTION: GENERAL ARRANGEMEN
TITLE

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	BOM Table										
QTY	MINOR MARK	PART NO	DESCRIPTION	ABAS	MATERIAL	SHAPE	GRADE	D1	D2	UNIT WEIGHT	
1	1	ES-LADDER-SECT-2-STEP-WELD	ES-LADDER-SECT-2-STEP-WELD	54255	PER BOM	WELDMENT				29.60	
1	2	ES-LADDER-HDWR-KIT-1-2	ES-LADDER-HDWR-KIT-1-2	55988		KIT				1.59	



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2	released to detailing for epdm - shop mfg process updates	6/15/16	TK] ←
#	DESCRIPTION	DATE	BY	THIE

DO NOT SCALE	TOLERAN UNLESS OTHERWI	
OJECTION:	LINEAR: ANGULAR:	+/- \frac{1}{8}" +/- \frac{1}{2}"
IRD ANGLE		

Material Thickness of Thicker Part Joined (Inch)

To 1/4" 1/2" 3/16"

Over 1/2" to 3/4" 1/4"

ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT 3/16" 1/4" 5/16" Over 1/2" to 3/4" Over 3/4"

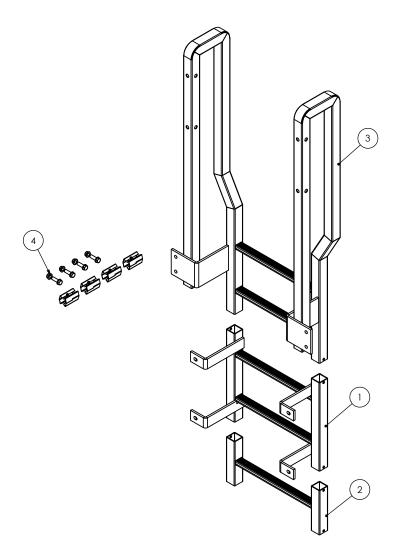


	ADDRESS LINE 3
	DESCRIPTION: GENERA
HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153	
PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510	

JSTOMER INFORMATION:	DRAWN:	DRAWN
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SCRIPTION: GENERAL ARRANGEMENT	APVL:	APRL

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	BOM Table											
QTY	MINOR MARK	PART NO	DESCRIPTION	ABAS	MATERIAL	SHAPE	GRADE	DI	D2	UNIT WEIGHT		
1	1	es-ladder-sect-3-step-weld	ES-LADDER-SECT-3-STEP-WELD	54147	PER BOM	WELDMENT				7.82		
1	2	es-ladder-spacer section-weld	ES-LADDER-SPACER SECTION-WELD	54153	PER BOM	WELDMENT				7.82		
1	3	ES-LADDER-UPPER SECTION-WELD	ES-LADDER-UPPER SECTION-WELD	54146	PER BOM	WELDMENT				25.73		
1	4	es-ladder-hdwr-kit-3-6	ES-LADDER-HDWR-KIT-3-6	55995		KIT				1.48		



ES-LADDER-3-STEP-A ABAS #90023

				DO NOT SCALE
				PROJECTION:
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#	DESCRIPTION	DATE	BY	THIRD ANGLE

	TOLERANCES: UNLESS OTHERWISE SPE	CIFIED	
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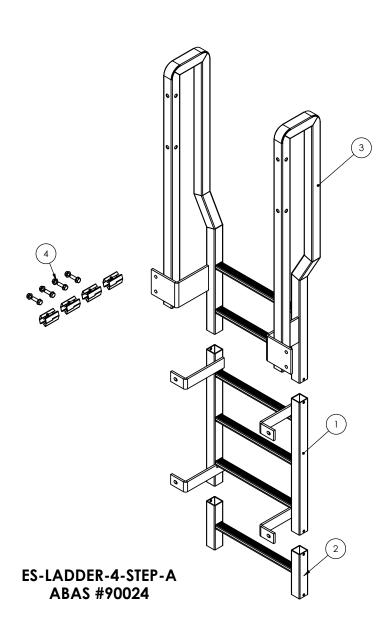
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	ADDRESS LINE 2 ADDRESS LINE 3
HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153 PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510	

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	BOM Table									
QTY	QTY MINOR PART NO		DESCRIPTION	ABAS	MATERIAL	SHAPE	GRADE	D1	D2	UNIT WEIGHT
1	1 1 ES-LADDER-SECT-4-STEP-WELD ES-LADDER-SEC		ES-LADDER-SECT-4-STEP-WELD	54148	PER BOM	WELDMENT				7.82
1	1 2 ES-LADDER-SPACER SECTION-WELD ES-LADD		ES-LADDER-SPACER SECTION-WELD	54153	PER BOM	WELDMENT				7.82
1	3	ES-LADDER-UPPER SECTION-WELD	ES-LADDER-UPPER SECTION-WELD	54146	PER BOM	WELDMENT				25.73
1	4	es-ladder-hdwr-kit-3-6	ES-LADDER-HDWR-KIT-3-6	55995		KIT				1.48



				DO NOT SCALE
				PROJECTION:
2	released to detailing for ePDM - SHOP MFG PROCESS UPDATES	6/15/16	TK	 •
#	DESCRIPTION	DATE	BY	THIRD ANGLE

TOLERANCES: UNLESS OTHERWISE SPECIFIED Material Thickness of Thicker Part Joined (inch)
To 1/4"

Minimum Fillet Size - S (inch)
1/8" LINEAR: ANGULAR: 3/16" 1/4" 5/16" Over 1/4" to 1/2" Over 1/2" to 3/4"

Over 3/4"

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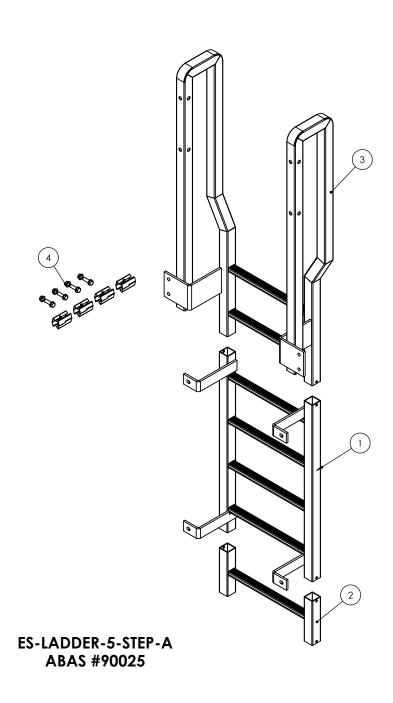
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CUSTOMER NAME
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CUSTOMER INFORMATION:

HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153 PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510 DESCRIPTION: GENERAL ARRANGEMENT **TITLE**

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P.O.#		PO#	DWG#:	JOB#-E4	REV:	2

	BOM Table									
QTY	QTY MINOR PART NO		DESCRIPTION	ABAS	MATERIAL	SHAPE	GRADE	D1	D2	UNIT WEIGHT
1	1	ES-LADDER-SECT-5-STEP-WELD	ES-LADDER-SECT-5-STEP-WELD	54150	PER BOM	WELDMENT				7.82
1	2	ES-LADDER-SPACER SECTION-WELD	ES-LADDER-SPACER SECTION-WELD	54153	PER BOM	WELDMENT				7.82
1	3	ES-LADDER-UPPER SECTION-WELD	ES-LADDER-UPPER SECTION-WELD	54146	PER BOM	WELDMENT				25.73
1	4	ES-LADDER-HDWR-KIT-3-6	ES-LADDER-HDWR-KIT-3-6	55995		KIT				1.48



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2	released to detailing for epdm - shop mfg process updates	6/15/16	TK] 🍕
#	DESCRIPTION	DATE	BY	THIR

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ROJECTION:	LINEAR: ANGULAR:	+/- 1/8" +/- 1/2°	ř T
IIRD ANGLE			s

Material Thickness of Minimum Fillet
Thicker Part Joined (inch) Size - S (inch)
To 1/4" 1/8"
Over 1/4" to 1/2" 3/16"
Over 1/2" to 3/4" 1/4"
Over 3/4" 5/16"

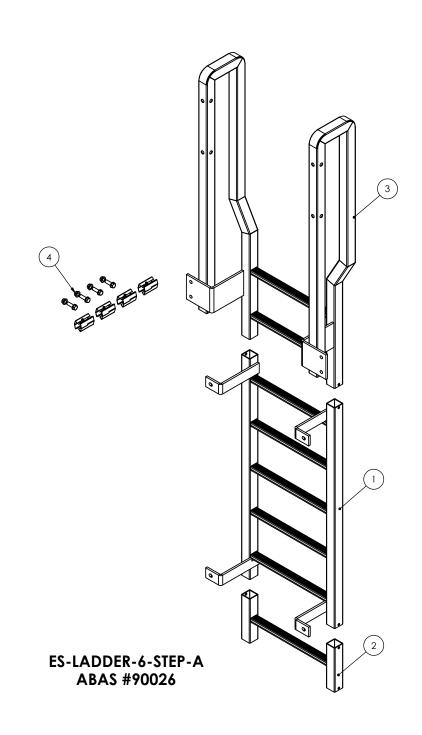
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PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510

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	BOM Table									
QTY	MINOR MARK	PART NO	DESCRIPTION	ABAS	MATERIAL	SHAPE	GRADE	D1	D2	UNIT WEIGHT
1	1	ES-LADDER-SECT-6-STEP-WELD	ES-LADDER-SECT-6-STEP-WELD	54152	PER BOM	WELDMENT				14.46
1	2	ES-LADDER-SPACER SECTION-WELD	ES-LADDER-SPACER SECTION-WELD	54153	PER BOM	WELDMENT				7.82
1	3	ES-LADDER-UPPER SECTION-WELD	ES-LADDER-UPPER SECTION-WELD	54146	PER BOM	WELDMENT				25.73
1	4	ES-LADDER-HDWR-KIT-3-6	es-ladder-hdwr-kit-3-6	55995		KIT				1.48



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ADDRESS LINE 3
DESCRIPTION: GENERAL ARRANGEMENT
HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153
PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510

ADDRESS LINE 3
DESCRIPTION: GENERAL ARRANGEMENT
TITLE

CUSTOMER INFORMATION:
CUSTOMER NAME
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