



PVC BENDER FAQ'S

- 1. What is the power requirements for the PVC Benders?**
The PVCB-04 uses 120 VAC 20 AMP power source.
The PVCB-06 and PVCB-06M uses 230 VAC 28 AMP power source
- 2. What size conduit does it work on?**
The PVCB-04 will work on conduit sizes from 1/2" through 4"
and PVCB-06/ PVCB-06M will work on conduit sizes 1/2" through 6"
- 3. What types of conduit will it work on?**
PVC conduit and most Thermosetting plastic pipe can be heated for bending with these benders.
- 4. How hot does the bender get when in use?**
The temperature of the heating element can exceed 1000°F (538° C).
- 5. Can the bender heat and bend Schedule 80 Conduit?**
Yes, it will heat and bend both Schedule 40 and Schedule 80 PVC conduit.
- 6. Does the bender rotate the conduit by itself?**
On model PVCB-04 and PVCB-06 rotation is done by manually turning the conduit or pipe by hand. On model PVCB-06M the self-contained motor will rotate the conduit or pipe ensuring even heat distribution without manually rotation.
- 7. What size extension cord should be used with these benders?**
We recommend the use of a 10 AWG cord with a length less than 100 feet.
- 8. Are conduit plug kits available?**
Two models of plug kits are available. The PVCP-01 will provide plugs for conduit sizes 2" through 4". The PVCP-02 will provide plugs for conduit sizes 2" through 6"