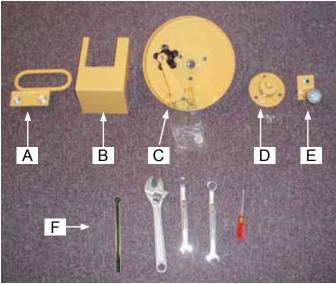




# Installation Guide Model 1013

Patent 7,484,713

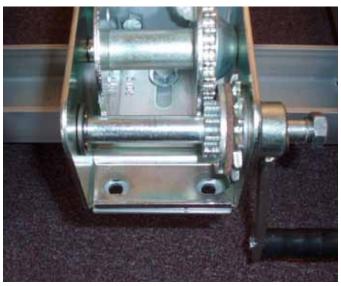
NOTE: This Drill Drive™ Winch System is designed to be compatible with Genuine GILLIFT™ or Cabinetizer™ Brand Cabinet/Material Lifts manufactured by Telpro Inc. Use in any other application or for any other purpose may be unsafe and is not recommended.



#### Parts included:

- A Grip Handle
- B Winch Guard
- C Dual Drive™ Winch Handle
- D Drill Drive™ Winch Hub
- E Drill Drive™ Adapter and Storage Socket
- F 4 1/2" Bolt

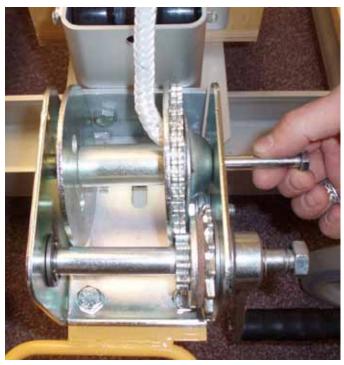
**Tools Needed:** Adjustable wrench, 1/2" wrench, 9'16" wrench, small screw driver



1) Remove the two rear winch mount bolts (leave the third bolt in place)



2) Install the grip handle as shown. Make sure the off set is to the left as shown to allow proper operation of the winch handle.



3) Remove the axle bolt and nut on the winch spool and set it aside.



4) Install the winch guard and fasten in place with the  $4^{1/2}$ " Bolt and lock nut provided for the winch spool axle bolt. (The bolt removed in step 3 above will be too short.)

-Tighten the lock nut enough to hold securely but not so much as to compress the which spool housing.



5) Remove the standard winch Nut and Spring. Remove handle by rotating counter clockwise. (You will find it helpful to lock the rotation of the winch by carefully inserting a small screw driver into the gear mechanism)



6) Install the Drill Drive™ winch handle by screwing it onto the winch drive shaft.



7) Install the winch handle spring as shown with the wide end in first and the narrow end out.



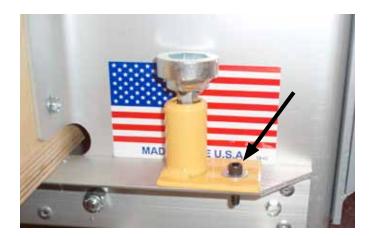
8) Install the winch nut and fasten securely in place. (You will find it helpful to lock the winch from rotating while tightening the winch nut by carefully inserting a small screw driver into the gear mechansm.)

#### !WARNING!

**NEVER** try to use a drill to operate your lift by applying rotating force to the winch nut installed in Step 8. Doing so will cause the brake mechanism to malfunction resulting a sudden and rapid lowering of the lift and load possibly resulting in severe property damage and or bodily injury.



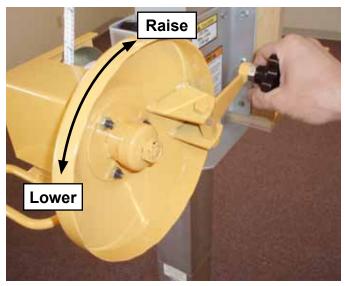
9) Install the Drill Drive™ winch hub (**NEVER** try to use a drill to operate your Drill Drive™ winch system without this hub securely installed.



10) Install the storage post for the drill adapter.

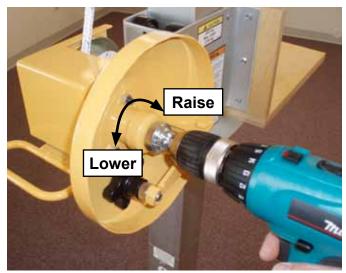
For Model 76 Cabinetizer™, bolt it to the angle flange on the collar.

For Model 70 Gillift<sup>™</sup>, drill a 13/64" mounting hole in the angle flange on the winch collar and bolt it in place.



To operate the winch manually and for fine height adjustment, swing out the winch handle and rotate the winch drum.

**MAKE SURE** that a clicking sound is heard indicating that the automatic winch brake is functioning properly.



To operate the winch using a drill fold in the manual winch handle, install the drill adapter and run the drill in forward to raise the lift and in reverse to lower the lift.

- •DO NOT use a drill to operate the winch while the manual winch handle is out in the operating position
- •DO NOT use an impact driver or impact drill to power the Drill Drive Winch System. The resulting percussive force may damage the winch mechansim.

**MAKE SURE** that a clicking sound is heard indicating that the automatic winch brake is functioning properly.

## Questions or problems with installing your Drill Drive winch system?

### **Contact Industrial Products support!**

www.industrialproducts.com sales@industrialproducts.com 888-243-3339 5717 Salmen Street New Orleans, LA 70123

